



SERVICE BULLETIN
REVISION TRANSMITTAL SHEET

EQUIPMENT/FURNISHINGS - Lavatories - Seal Openings in Lavatory Washstand.

This page transmits Revision 1 for DC-9 Service Bulletin 25-264 to incorporate the following changes:

NOTE: This revision constitutes a complete reissue.

Reason for Revision: To incorporate engineering released subsequent to prior issue of this Service Bulletin which installs additional seal in lavatory washstand.

To add one additional aircraft to Service Bulletin effectivity that is affected by this modification.

Additional work is required by operators who have complied with prior issue of this Service Bulletin.

NOTE: Additional work requirements are:

Install seal per instructions outlined on Figure 1, work step 6.
An additional 0.5 man-hour is required per seal.

- Pages 1 thru 8: Changed page number to 1 of 22, was 1 of 21.
Deleted operator codes FL, IW, NY, OC, OD, UA, XAS, ZKD, ZS8, ZWH, ZWX, ZYO, Z4F, and 2C.
Added operator codes FP, NW, XYX, YUZ, ZDF, ZER, ZIB, and ZK8.
Revised Effectivity to reflect current operators of affected aircraft.
- Page 9: Revised production statement.
- Page 10: Changed Manpower requirements.
- Page 13: Revised instructions to install two SR09250001-9 seals in work step 6.
Added work step 7A.

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DOUGLAS AIRCRAFT COMPANY

Changed part number of B/A Adhesive in work step 8 to EC2216, was 2216.

Revised work step 11 (Incorporation of Service Bulletin Change Notification 25-264 dated January 30/86).

Page 18: Added Section W-W callout to views R-R and S-S.

Page 20: Added VIEW W-W.

Page 21: Changed quantity of SR09250001-9 seal to 2, was 1.

Changed unit net prices to reflect current pricing policy.

Changed Part number of Adhesive to EC2216 B/A, was 2216 B/A.

Page 22: Added six NAS1836-06-08 inserts to paragraph 3.A.(2).

NOTE: Service Bulletin 25-264 Summary has been revised to incorporate the intent of this revision.

LWS
MS-1

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DC-9

P.O. Box 1771
Long Beach, CA
90801

REFERENCE:
BULLETIN 25-264

SERVICE BULLETIN SUMMARY

NOTE: This summary is for information only and is not FAA approved for modification of aircraft.

SUBJECT: EQUIPMENT/FURNISHINGS -
Lavatories - Seal Openings
in Lavatory Washstand.

MANPOWER: Total Man-Hours - 6.3
Total Elapsed Hours - 6.3

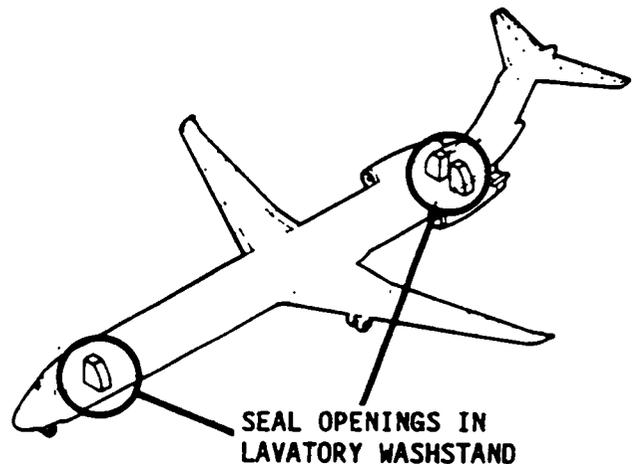
ANALYSIS: This change is consistent with the improvements inherent in modular lavatory design. By providing for closure of holes in the lavatory amenities area in the aircraft not equipped with modular lavatories, the change will improve the fire containment characteristics of the affected compartments in the event of a trash bin or other fire.

MATERIAL INFORMATION: Parts required to accomplish this modification are to be purchased from DAC as end item spares. Remaining parts and materials to be procured from operator's stock or suppliers.

MODIFICATION DESCRIPTION: This modification seals the bend-relief openings in the lower compartment of the lavatory washstand, and the small holes in the adjacent lavatory walls, with pressure sensitive tape. Typical for all lavatories.

EFFECTIVITY: DC-9, Series 10, 20, 30, 40, 50, C-9, DC-9-81, -82, and -83 (MD-81, MD-82, and MD-83) aircraft. (See Service Bulletin 25-264 for detailed Effectivity.)

COMPLIANCE: It is recommended that this modification be accomplished at operator's convenience.



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P.O. Box 1771
Long Beach, CA
90801

BULLETIN 25-264

SERVICE BULLETIN

EQUIPMENT/FURNISHINGS - Lavatories - Seal Openings in Lavatory Washstand.

1. Planning Information:

A. Effectivity:

(1) Aircraft Affected:

DC-9, Series 10, 20, 30, 40, 50, C-9,
DC-9-81, -82, and -83 (MD-81, -82 and -83)

(a) Operator and Aircraft Number:

<u>Operator</u>	<u>Factory</u>	<u>Serial No.</u>	<u>Service Bulletin Configuration SB09250264</u>	<u>Operator</u>	<u>Factory</u>	<u>Serial No.</u>	<u>Service Bulletin Configuration SB09250264</u>
AA	49145		-7001	AC	47348 thru 47350		-7001 (cont)
	49155			(cont)	47353 and 47354		
	49158	and 49159			47422		
	49161	thru 49163			47485		
	49167	and 49168			47546		
	49171	thru 49181			47554		
	49251				47557		
	49253	thru 49259			47560		
	49269	thru 49273			47592		
	49286	thru 49296			47598		
				47611			
AC	45845		-7001	AL	45868		-7001
	47019				47026		
	47021	and 47022			47050 thru 47054		
	47024				47057 and 47058		
	47069	thru 47071			47066		
	47195				47099		
	47198	and 47199			47130		
	47265	and 47266			47146		
	47289	and 47290			47188 and 47189		
	47292	thru 47294			47207 thru 47210		
	47340	thru 47342					

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Operator Factory Serial No.			Service Bulletin Configuration SB09250264	Operator Factory Serial No.			Service Bulletin Configuration SB09250264	
AL (cont)	47212		-7001 (cont)	A0	47556		-7001 (cont)	
	47216			(cont)	47637			
	47310				47640			
	47332				47642	thru 47644		
	47334	thru 47336			47675			
	47351	and 47352			47678			
	47371	thru 47375			47702			
	47420	and 47421			47704			
	47429				47706	and 47707		
	47505	thru 47508			48103	thru 48106		
	47564							
	47574				AS	49231 thru 49234		-7001
	47576							
	47583				AU	48024 and 48025		-7001
	47588					48046		
	47590					48050		
	47593							
	48114	thru 48120			AY	47044		-7001
48131				47604 thru 47606				
48138	thru 48147			47613 and 47614				
48154	thru 48159			47694 thru 47696				
				47736 thru 47738				
				47771 thru 47773				
				48134 thru 48136				
				49150 thru 49152				
				49252				
				49284				
AM	45785		-7001					
	47006							
	47059							
	47085							
	47106							
	47122	and 47123						
	47125	thru 47127		AZ	47038 and 47039	-7001		
	47394				47046 and 47047			
	47594				47101			
	47602				47128 and 47129			
	47607				47222 thru 47224			
	47609				47226			
	47650				47228			
	48067	thru 48069			47231			
	48083				47233 thru 47236			
	48125	thru 48130			47238			
	48150	and 48151			47283			
	49149				47311			
	49188	thru 49190			47339			
					47502			
					49192 thru 49211			
A0	47076		-7001					
	47080							
	47091	and 47092		BD	45712 and 45713	-7001		
	47455				45719			
					45738 and 45739			
					47048			

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BD (cont)	47430		-7001	CO (cont)	47535		-7001		
	47468		(cont)		47539		(cont)		
	47570				47638				
	47648				47765				
BM	47225		-7001	47788					
	47229	and		47797	thru	47799			
	47232			48027					
	47237			48044	and	48045			
	47432	thru	47435	48062	and	48063			
	47437	and	47438	48066					
	47518	and	47519	48073	and	48074			
	47533			48111	thru	48113			
	47544			49102					
	47553			49112	thru	49114			
	47575			49116	thru	49118			
	47591			47127					
	47641			49222					
	47653			49229					
BW	47742	and	47743	-7001	49246				
	47796				49249	and	49250		
	48122				49260	thru	49265		
					49370	and	49371		
CA	49140	and	49141	-7001	DL	47176	and	47177	-700
						47257	thru	47262	
CO	45714	thru	45716	-7001		47273	thru	47278	
	45726					47284	and	47285	
	45735	and	45736			47317	thru	47323	
	45742	and	45743			47358	and	47359	
	45786					47377	thru	47379	
	45788	and	45789			47443	thru	47445	
	45791	thru	45793			47466			
	45843	and	45844			47486			
	45847				47516				
	47067				47525				
	47094				47529				
	47110	thru	47113		EA	45733	and	45734	-7001
	47218	and	47219			45833	thru	45840	
47281				45863		thru	45867		
47315	and	47316		45869					
47423	and	47424		45871		thru	45876		
47487				47036					
47490				47074					
47520	and	47521		47098					
47524				47119	thru	47121			
47531				47140	thru	47143			

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EA (cont)	47157		-7001 (cont)	GB (cont)	47072		-7001 (cont)
	47161				47147 and 47148		
	47165	thru 47167			47203		
	47181				47291		
	47184				47363		
	47186	and 47187			47380 and 47381		
	47214	and 47215			47384		
	47217				47418		
	47268	thru 47272			47426 and 47427		
	47327	thru 47331			47462		
	47399				47465		
	47401	thru 47403					
	47665				GH 47755	-7001	
	47676	and 47677					
	47679				HA 45730	-7001	
	47682	and 47683			47013		
	47685	and 47686			47045		
	47688	and 47689			47204		
	47692	and 47693			47654		
	47728				47662 and 47663		
47731	thru 47733	47763 and 47764					
47745	and 47746	48051					
47749		48058					
47751							
47753		IB 47037	-7001				
EZ	47220		-7001	47079			
	47355			47084			
				47088 thru 47090			
				47093			
FP	45702		-7001	47312 thru 47314			
				47364 and 47365			
GA	47385	and 47386	-7001	47368			
	47481			47428			
	47569			47446 and 47447			
	47601			47452 thru 47454			
	47635			47456			
	47701			47461			
	47722			47496			
	47730			47504			
	47740	and 47741		47522			
	47744			47542 and 47543			
	47789	thru 47795		47545			
				47565			
	GB	45717			-7001	IG	47713 thru 47715
45728			49247 and 49248				
47008		and 47009					
47040							

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Operator	Factory Serial No.		Service	Operator	Factory Serial No.		Service		
			Bulletin				Bulletin		
			Configuration				Configuration		
			SB09250264				SB09250264		
II	47408		-7001	KQ	47478		-7001		
JD	47608		-7001	LM	47666		-7001		
	47612				49123	and		49124	
	47615	and		47616	LV	47000		-7001	
	47619	and		47620		47703			
	47759	thru		47762		47705			
	47767	and		47768		47712			
	47780	and		47781		47719	thru		47721
	48029	thru		48033		47727			
	48070	thru		48072		47770			
	49280	and		49281		47782			
JK	45695		-7001	MC	47651	and	47652	-7001	
	45795				47659	thru	47661		
	45841	and			45842	47726			
	47043				47735				
JP	47239		-7001		47756		-7001		
	47392			48056	and	48057			
	47530			49120	thru	49122			
	47697			49125					
	47754			ML	45710			-7001	
	48048				45737				
	48087				45741				
JU	47425		-7001		45776		-7001		
	47460			45778	thru	45781			
	47470			45783	and	45784			
	47472			47005					
	47532			47007					
	47562	and		47563	47102				
	47567	and		47568	47104	and		47105	
	47571				47168				
	47582				47202				
					47527				
KE	49373	and	49374	-7001					
KL	45720		-7001	NW	45701		-7001		
	47131	thru			47133	45703		thru	45705
	47169	and			47170	45707		thru	45709
	47190					45723			
	47193	and			47194	45729			
	47279					45744		thru	45749
	47514					45770			
	48132	and			48133	45787			
						45825			

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Operator			Factory Serial No.	Service Bulletin Configuration SB09250264	Operator			Factory Serial No.	Service Bulletin Configuration SB09250264
NW	45827			-7001	NW	47664			-7001
(cont)	45829	thru	45832	(cont)	(cont)	47708	thru	47710	(cont)
	47016	thru	47018			47716	thru	47718	
	47031					47724			
	47042					47729			
	47049					47739			
	47063	and	47064			47757	and	47758	
	47073					47769			
	47078					47774	thru	47776	
	47083					47785	thru	47787	
	47097					48054	and	48055	
	47103					48086			
	47138	and	47139			48088	thru	48091	
	47144	and	47145			48100	thru	48102	
	47149	and	47150			48107	thru	48110	
	47155	and	47156			48121			
	47158					48148	and	48149	
	47160					49110			
	47162	thru	47164						
	47171				OS	48015	thru	48021	-7001
	47175					48059			
	47182	and	47183			49115			
	47185					49164			
	47205	and	47206			49278			
	47244								
	47246	and	47247		PS	45846			-7001
	47252	thru	47256			47020			
	47263	and	47264			47023			
	47280					47068			
	47337	and	47338			48026			
	47346	and	47347			48028			
	47362					48034	thru	48043	
	47369	and	47370			48049			
	47376					48052	and	48053	
	47382					48092	thru	48099	
	47389	thru	47391			49119			
	47404	thru	47406			49138	and	49139	
	47415	thru	47417			49142	and	49143	
	47439	and	47440			49237			
	47450								
	47459				RS	45721	and	45722	-7001
	47469								
	47473				SI	48079	and	48080	-7001
	47517					49103	and	49104	
	47566					49111			
	47572	and	47573			49126			
	47647								

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Operator			Factory Serial No.	Service Bulletin Configuration SB09250264	Operator			Factory Serial No.	Service Bulletin Configuration SB09250264
SK	47114	thru	47117	-7001	TW	45772	and	45773	-7001
	47178	thru	47180		45798	and	45799		
	47286	thru	47288		47001				
	47301	thru	47303		47027	thru	47030		
	47305	thru	47308		47033				
	47360	and	47361		47035				
	47395	and	47396		47082				
	47413	and	47414		47095	and	47096		
	47464				47107	thru	47109		
	47492	thru	47494		47134	thru	47137		
	47497	thru	47499		47172	thru	47174		
	47509	thru	47513		47248	thru	47251		
	47596	and	47597		47324				
	47599				47343	thru	47345		
	47610				47357				
	47623	thru	47634		47409				
	47646				47411	and	47412		
	47725				47491				
	47747	and	47748		47589				
	47750				47603				
47766			47617	and	47618				
47777	thru	47779	47669						
SR	45790			-7001	47711				
	47282				47734				
	47383				48123	and	48124		
	47480				49153	and	49154		
	47523				49156	and	49157		
	47655	thru	47658		49160				
	47783	and	47784		49165	and	49166		
	48002	thru	48014		49169	and	49170		
	49100				49182	thru	49187		
					49230				
TK	45774			-7001	49245				
	47397				49366	thru	49369		
	47442				XLL	47672	and	47673	-7001
	47451				47680				
	47488	and	47489						
	47534				XYX	45696			-7001
	47674				45711				
47723			45718						
TN	47419			-7001	45725				
	47528				45727				
	47550	thru	47552		XZD	45826			-7001
					47011				
					47152				

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YA	45732			-7001	ZIG	47595			-7001
						47600			
YBB	47479			-7001	ZKG	47690	and	47691	-7001
	49101				ZKL	47154			-7001
	49277				ZK8	47201			-7001
YMP	48022			-7001	ZNV	47003	and	47004	-7001
	49144					47041			
YUZ	47191	and	47192	-7001		47065			
ZAF	47241	and	47242	-7001		47221			
	47295					47325			
	47297	thru	47300			47410			
	47366	and	47367			47431			
	47448	and	47449			47474			
	47467					47476	and	47477	
	47471					47577	and	47578	
	47475					47580	and	47581	
	47495					47584	thru	47587	
	47536	thru	47538			47639			
	47540	and	47541			47681			
	47668					47684			
	47670	and	47671			47687			
ZBM	47087			-7001		47698	thru	47700	
ZCA	47061			-7001		48137			
ZCP	47151			-7001	ZOR	45828			-7001
ZDF	47458			-7001		47012			
	47484					47014			
	47555					47055			
	47559					47062			
ZER	45698	and	45699	-7001		47086			
	47010					47153			
	47015					47240			
	47060				ZRS	45797			-7001
ZGM	45782			-7001	ZXT	47436			-7001
ZGU	45740			-7001	Z3Y	45775			-7001
ZH4	45731			-7001	Z5F	47752			-7001
ZIB	47326			-7001	Z8F	45706			-7001

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(b) Other Aircraft:

Factory Serial No.

47501
47526
48000

NOTE: Aircraft listed under Other Aircraft are affected by this Service Bulletin but were not assigned to any specific operator at time of Service Bulletin issue.

This modification is applicable only to listed aircraft.

(2) Spares Affected:

None.

B. Reason:

This change is consistent with the improvements inherent in modular lavatory design. By providing for closure of holes in the lavatory amenities area in the aircraft not equipped with modular lavatories, the change will improve the fire containment characteristics of the affected compartments in the event of a trash bin or other fire.

C. Description:

This modification seals the bend-relief openings in the lower compartment of the lavatory washstand, and the small holes in the adjacent lavatory walls, with pressure sensitive tape. Typical for all lavatories.

D. Compliance:

It is recommended that this modification be accomplished at operator's convenience.

E. Approval:

The resultant modification described in paragraph 1.C has been shown to comply with the applicable Federal Aviation Regulations and is FAA approved for the affected aircraft listed in paragraph 1.A.

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F. Manpower:

NOTE: Man-hours are estimated based on the assumption that the aircraft/unit has been placed in a maintenance status. The man-hour/elapsed time estimates do not include:

1. Preparation for the modification: Examples; defueling, purging, placing work stands, opening standard access doors, obtaining tools, and jacking when not essential to the modification.
2. Nonproductive elapsed time: Examples; sealant or adhesive cure time, cleaning, paint drying time, lunch and/or rest periods, and quality assurance inspections.
3. Administrative functions: Examples; planning, engineering liaison, parts requisition, shift change coordination, and report writing.

Operators should take the above into consideration when scheduling this modification.

This modification may be accomplished in approximately 6.3 man-hours or 6.3 elapsed hours per lavatory.

G. Material - Cost and Availability:

(1) Aircraft:

Parts and materials required to accomplish this modification are listed in paragraph 3.A and are to be procured as indicated. Parts with unit net prices are proprietary parts and must be purchased as end item spares from the Douglas Aircraft Company under the spare parts article of the purchase agreement. Unit net prices are subject to change by current pricing policies. Douglas Aircraft Company proprietary parts will be available in approximately 180 days after receipt of purchase order. Availability of supplier parts is to be negotiated between operator and supplier.

The purchase order must specify this Service Bulletin number and only parts listed herein. Direct purchase order to:

Douglas Aircraft Company
P.O. Box 1771
Long Beach, California 90801
Attn: Parts Sales - Commercial 54-50
(DC-9 Service Bulletin 25-264)

(2) Spares:

Not applicable.

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H. Tooling - Price and Availability:

None.

I. Weight and Balance:

This modification will increase the weight of the aircraft at approximately station 972.0, as follows:

(1) Mfr's Empty Weight (MEW) Increase	+ 1.0 LB
(2) Moment Change (MEW)	+ 972.0 IN.-LB
(3) Index Unit Change (MEW)	+0.1

J. References:

Data used in preparation of this Service Bulletin:

<u>Data Identification</u>	<u>Change</u>	<u>Type of Data</u>
DMS1799 and DMS2082 DPM 3202, 3279, 3494, and 5614		Douglas Material Specification Douglas Process Material
SR09250001	New	Service Rework Drawing
5914557	N	Drawing
5919077	AB	Drawing
5919078	AG	Drawing
5923853	AK	Drawing
5930670	AA	Drawing
5930671	AS	Drawing

K. Publications Affected:

The modification outlined in this Service Bulletin affects the DAC DC-9 Illustrated parts catalog, chapter 25-40.

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2. Accomplishment Instructions:

WARNING: TO AVOID INJURY TO PERSONNEL OR DAMAGE TO EQUIPMENT, MAKE CERTAIN ADEQUATE PRECAUTIONS ARE TAKEN WHILE PERFORMING ANY WORK IF ELECTRICAL POWER IS APPLIED TO THE AIRCRAFT.

CAUTION: ELECTRICALLY GROUND THE AIRCRAFT.

A. Modify forward and/or aft lavatory washstands as shown on Figure 1.

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NOTE: INSTRUCTIONS ARE TYPICAL FOR AFT LEFT, AFT RIGHT AND FORWARD LAVATORY CABINETS, EXCEPT AS NOTED.

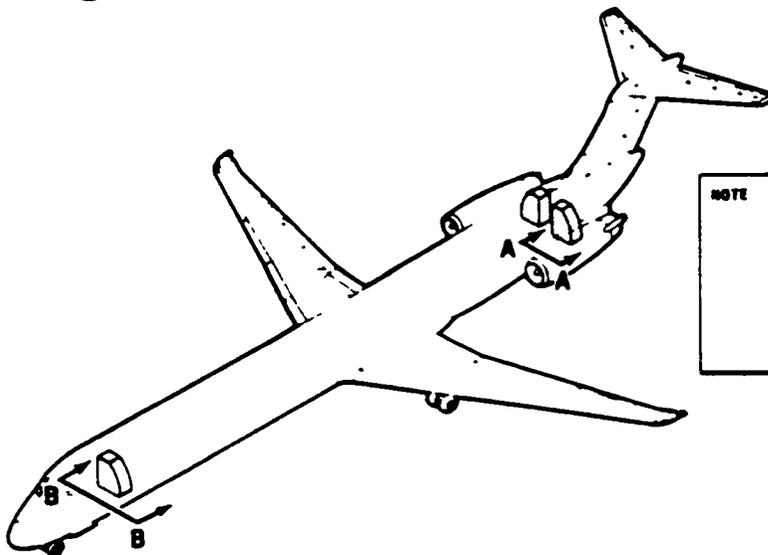
- ① REMOVE AND RETAIN 5920937 AND/OR 5956509-(ANY CONFIGURATION) CONTAINER ASSEMBLY.
- ② REMOVE AND RETAIN 5930671-11 LEFT SIDE (-12 RIGHT SIDE) AND 5930670-11 COVERS.
- ③ REMOVE 5930670-5, -7, 5930671-5, -7 TAPE FROM COVERS AND 5919078-17 LEFT SIDE (-18 RIGHT SIDE) AND 5923853-11 LEFT SIDE BOTTOMS. REMOVE ADHESIVE RESIDUAL USING 1,1,1 TRICHLOROETHANE SOLVENT.
- ④ PRIME AREA USING 1200 SILICONE PRIMER, AND APPLY 90-006 SEALANT WITH 90-006-2 CATALYST TO FAYING SURFACE AND POSITION COVERS ON BOTTOMS.
- ⑤ INSTALL SR09250001-5 TAPE.

NOTE: TAPE ALL OPEN SEAMS, HOLES, AND GAPS 3/16-INCH OR GREATER. IF AN OPENING BEING TAPED IS TOO CLOSE TO EDGE TO MAINTAIN .75 (19.1)-INCH, APPLY TAPE TO ADJACENT SURFACE. ALL ENDS OF TAPE TO BE CUT TO PROVIDE FOR NEAT INSTALLATION. SEAL ALL SEAMS, HOLES OR GAPS LESS THAN 3/16-INCH USING PR1422,B-2 SEALANT.

- ⑥ INSTALL TWO SR09250001-9 SEALS.

NOTE: SEAL MAY BE CUT IN MORE THAN ONE PIECE, COMPRESS BETWEEN CUTS TO INSTALL.

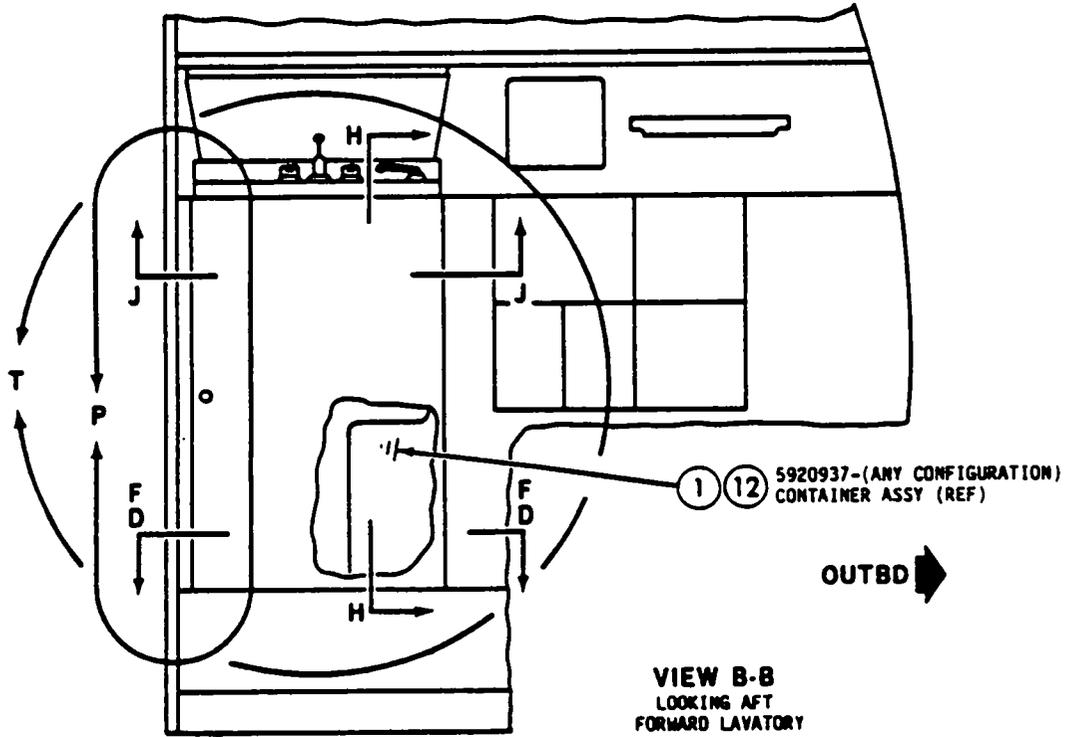
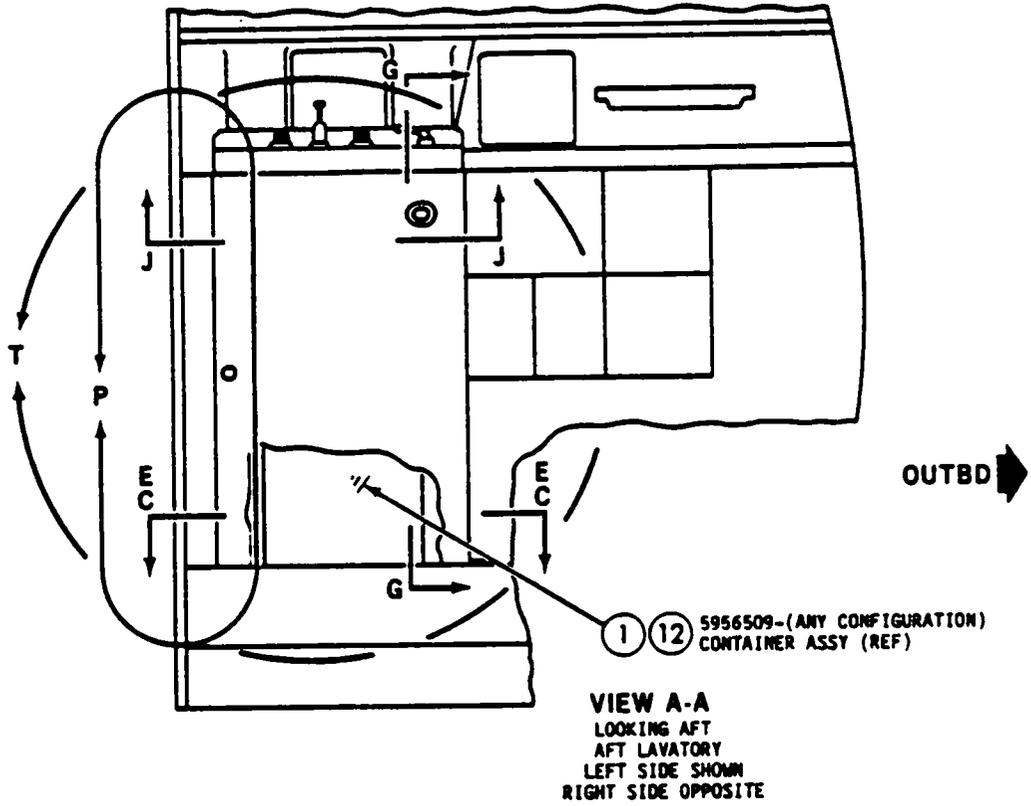
- ⑦ APPLY A BEAD OF 732 RTV SILICONE SEALANT.
- ⑦A INSTALL THREE NAS1836-06-08 INSERTS IN FILLER. (SEE MAINTENANCE MANUAL CHAPTER 20-19-0, PARAGRAPH ENTITLED, "SINGLE STEP INSTALLATION OF BLIND INSERTS WITH POTTING HOLES.")
- ⑧ APPLY EC2216 B/A ADHESIVE TO SR09250001-7 FILLER AND INSTALL ON DOOR JAMB.
- ⑨ INSTALL SR09250001-3 AND -4 ANGLE ON FILLER.
- ⑩ APPLY TWO COATS OF TIP-6041 MOLD RELEASE TO DOOR JAMB AND ANGLES. (ALLOW 15 MINUTES DRYING TIME AFTER EACH COAT.)
- ⑪ MASK AREA TO BE SEALED TO ENSURE STRAIGHT EDGES AND APPLY SEAL AROUND PERIPHERY OF DOOR USING 90-006 SEALANT WITH 90-006-2 CATALYST. ALLOW SEALANT TO CURE FOR 24 HOURS WITH THE DOORS IN THE CLOSED AND LATCHED POSITION. REMOVE TAPE AND EXCESS SEALANT.
- ⑫ REINSTALL RETAINED 5920937 AND/OR 5956509-(ANY CONFIGURATION) CONTAINER ASSEMBLY.



NOTE	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES, METRIC SYSTEM EQUIVALENTS SHOWN IN PARENTHESES ARE IN MILLIMETERS
TOLERANCES	
ANGLES	: 0° 30'
3 PLACE DECIMAL	: 015 (0.38)
2 PLACE DECIMAL	: 03 (0.8)

FORWARD AND/OR AFT LAVATORY WASHSTAND - MODIFICATION

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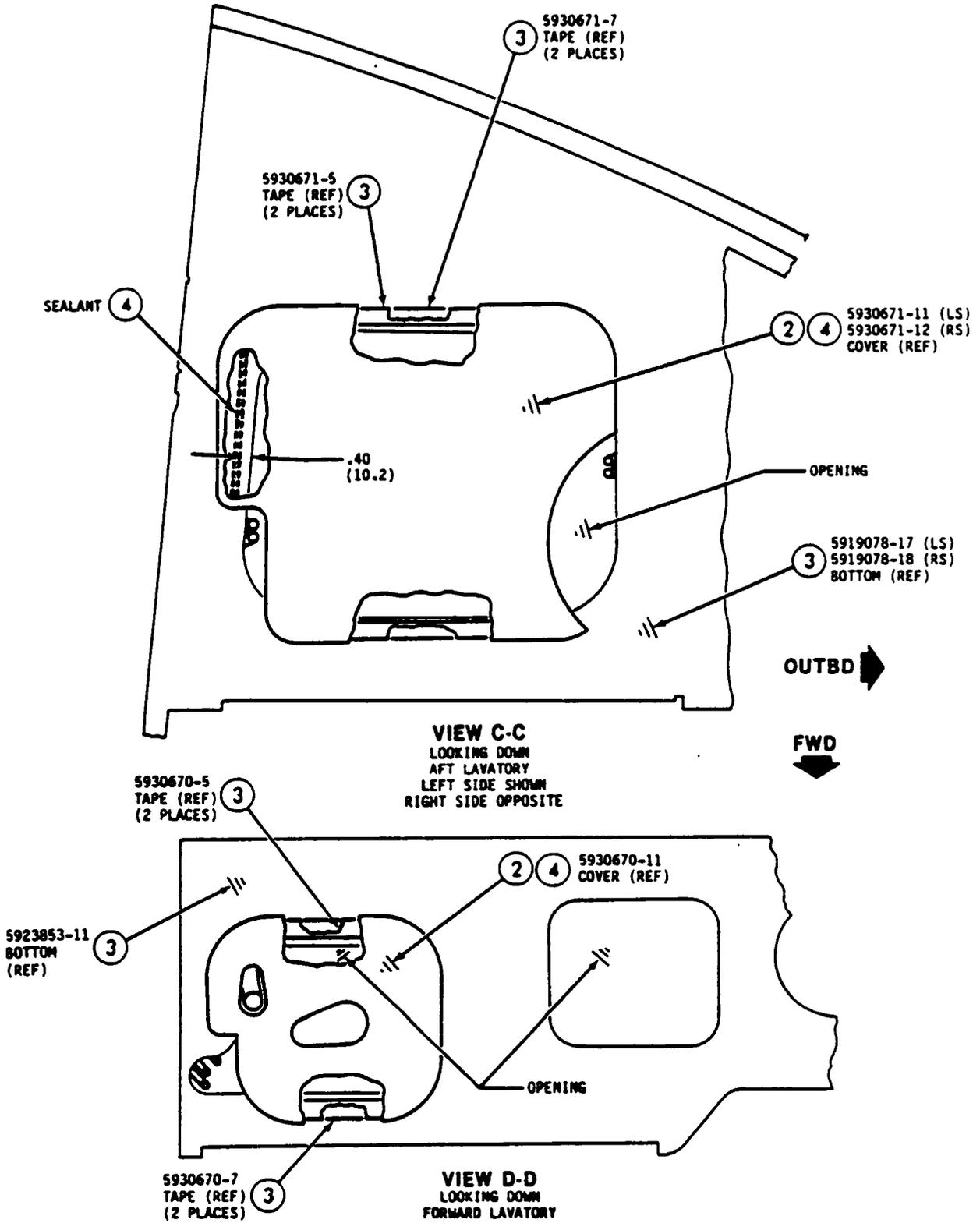
FIGURE 1 (SHEET 2 OF 8)

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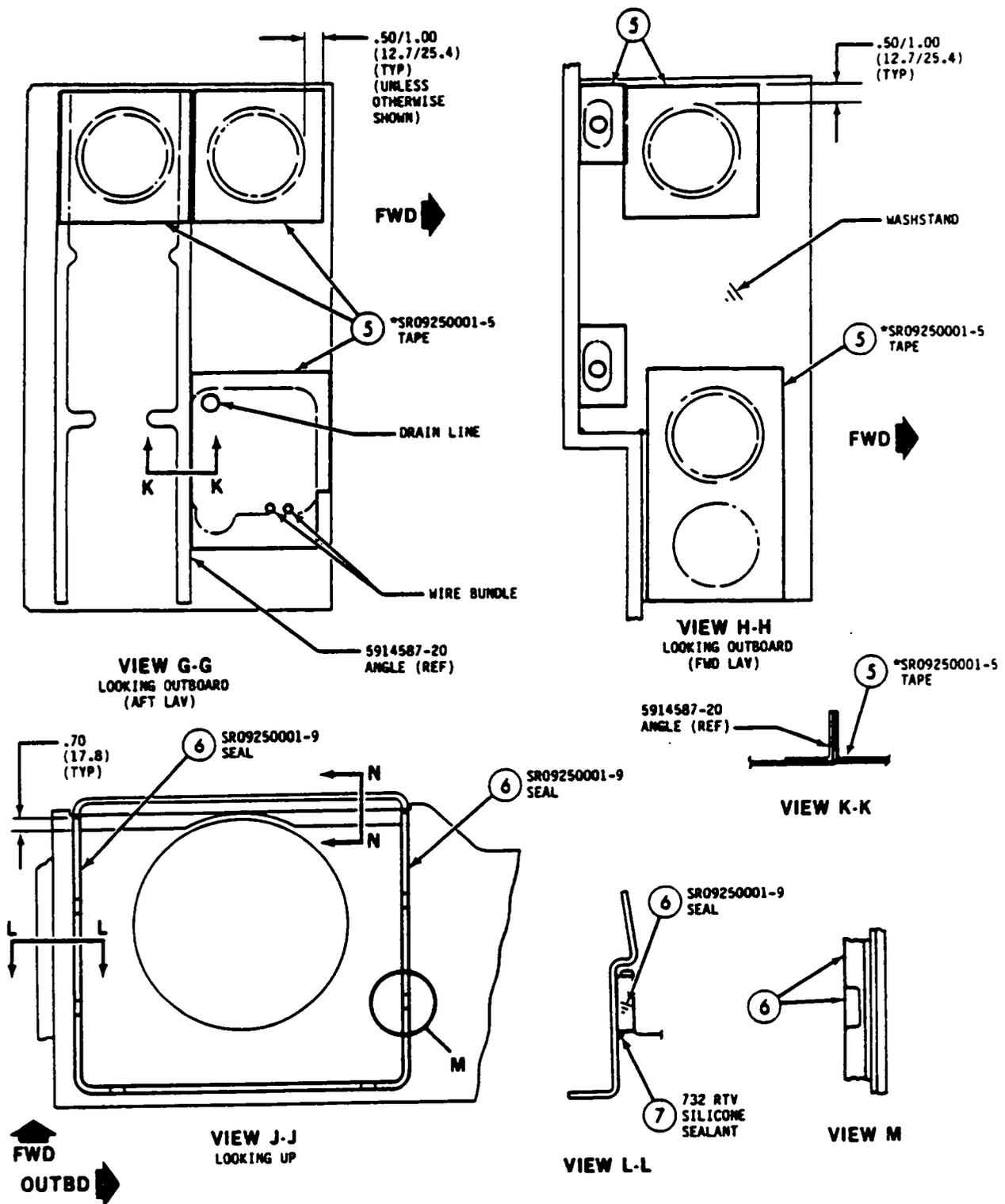
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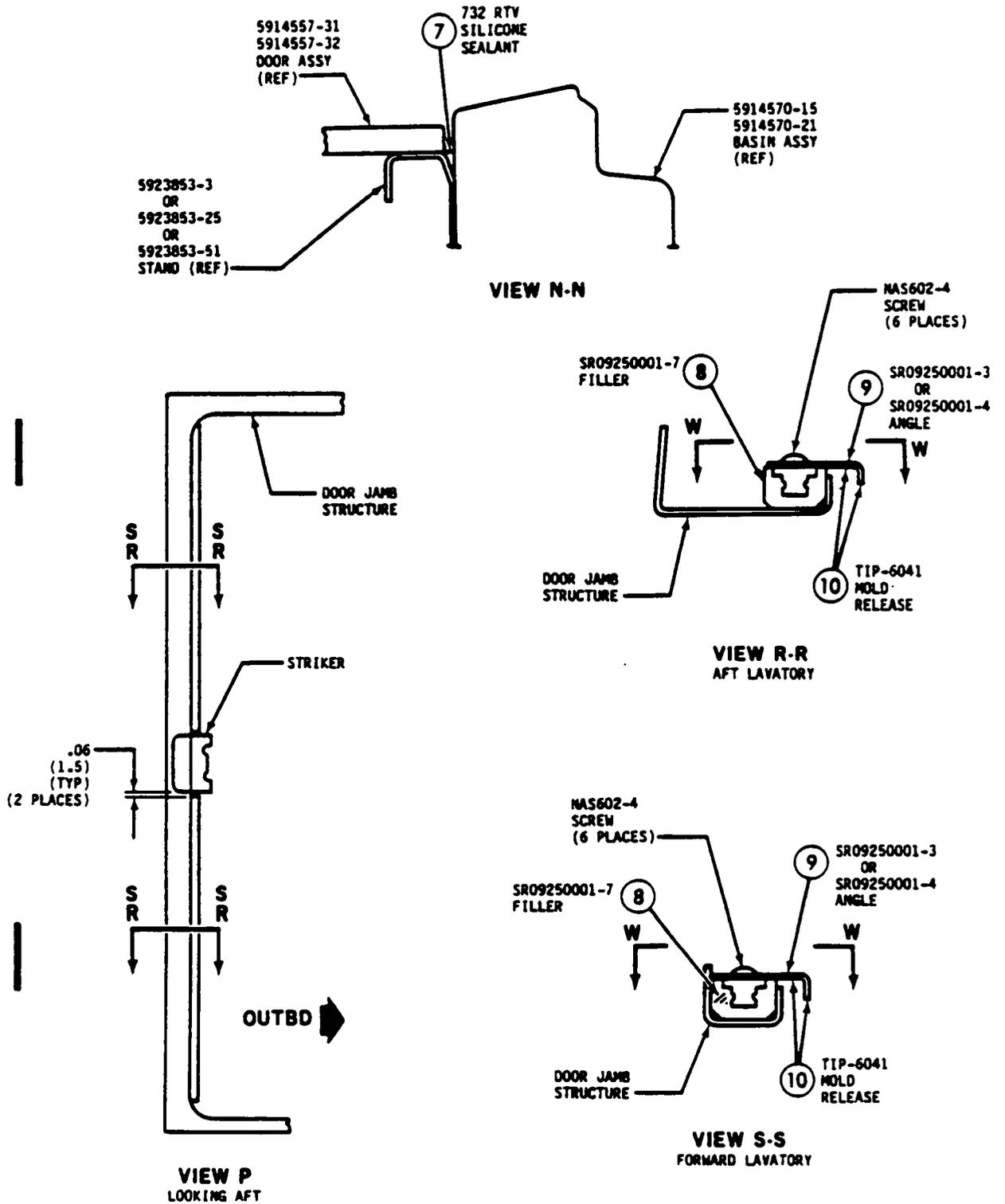
FIGURE 1 (SHEET 5 OF 8)

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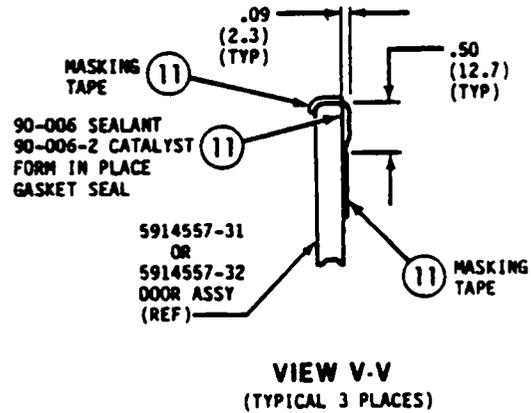
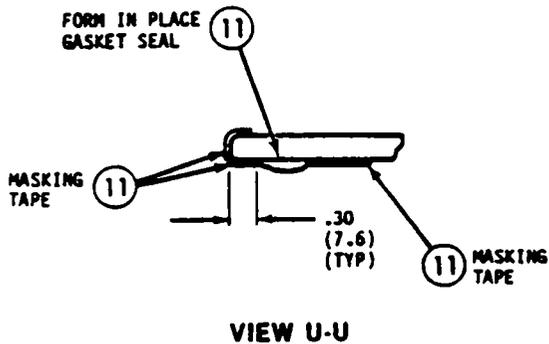
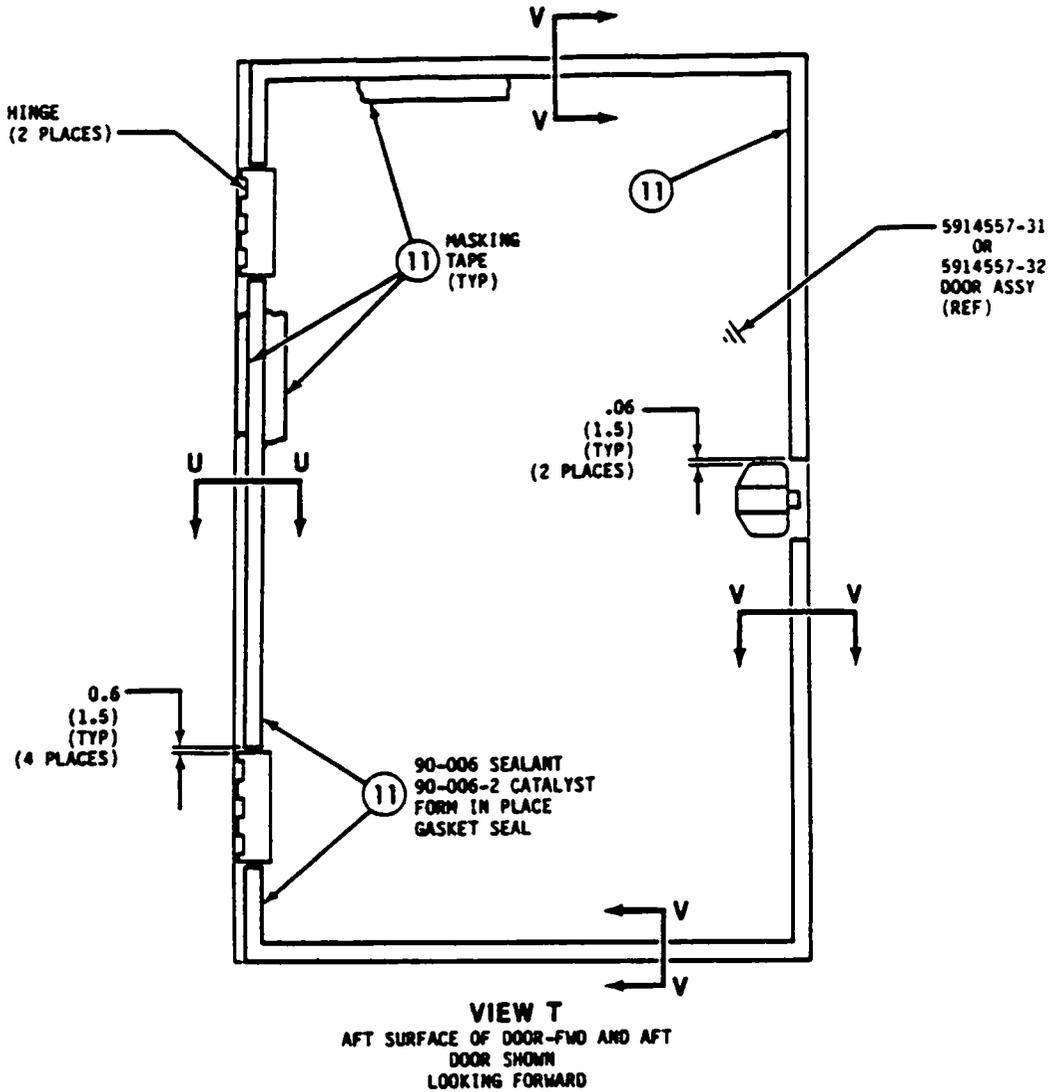
FIGURE 1 (SHEET 6 OF 8)

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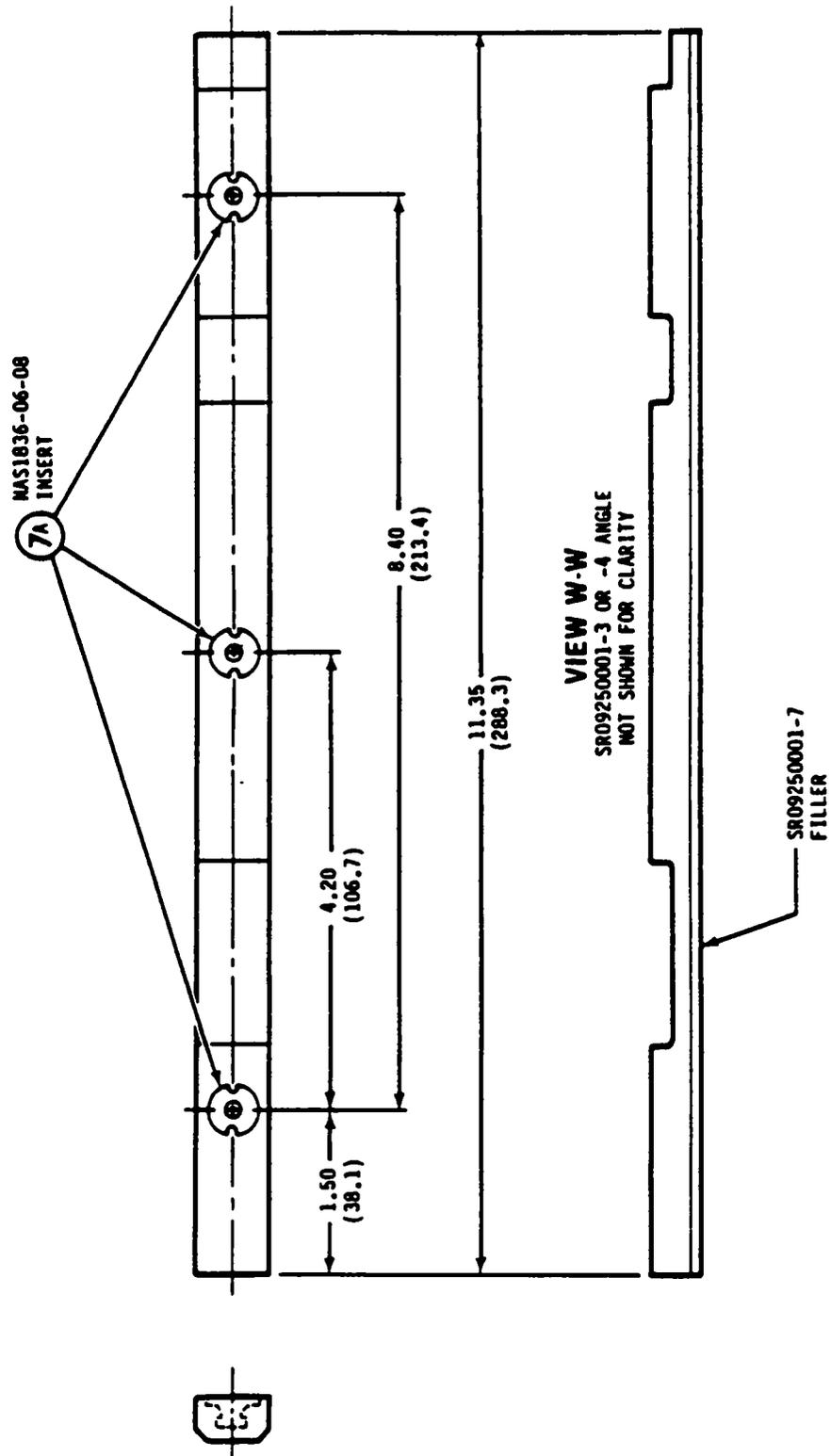
FIGURE 1 (SHEET 7 OF 8)

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FIGURE 1 (SHEET 8 OF 8)

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3. Material Information:

A. The basis for the following material data is per lavatory.

- (1) Parts to be purchased as end item spares. Discard old parts.

NOTE: Items of small dollar value will be sold only in multiple quantities per established policy.

<u>New Part No.</u>	<u>Qty</u>	<u>Unit Net Price</u>	<u>Key Word</u>	<u>Old Part No.</u>
SR09250001-3	1	\$65.50	Angle	
SR09250001-4	1	65.50	Angle	
SR09250001-5	250 In.	16.40	Tape	5930670-5
SR09250001-7	2	87.30	Filler	5930670-7
SR09250001-9	2	8.20	Seal	or 5930671-5 5930671-7

- (2) Parts and Material to be procured from operator's stock or source indicated.

NOTE: FSCM indicates Federal Supply Code for Manufacturers.

<u>Part/Material</u>	<u>Qty</u>	<u>FSCM</u>	<u>Supplier</u>
EC2216 B/A Adhesive or Equivalent (DPM 3279)	1 Pt	04633	Minnesota Mining and Mfg. Company Adhesives, Coatings and Sealers Division 6411 Randolph Street Los Angeles, California 90040
PR1422, B-2 Sealant or Equivalent (DMS 2082)	1 Pt	83574	Products Research Chemical Corporation 5430 San Fernando Road Glendale, California 91203
732RTV Silicone Sealant (clear) or Equivalent (DPM 5614-1)	1 Pt	71984	Dow Corning Corporation 3901 South Saginaw Road Midland, Minnesota 48640
TIP-6041 Mold Release or Equivalent (DPM 3494)	1 Pt	59619	Trident Industrial Products Incorporated 15702-C Producer Lane Huntington Beach, California 92649

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<u>Part/Material</u>	<u>Qty</u>	<u>FSCM</u>	<u>Supplier</u>
90-006 Sealant and 90-006-2 Catalyst or Equivalent (DMS 1799)	1 Pt	71984	Dow Corning Corporation 3901 South Saginaw Road Midland, Minnesota 48640
NO. 1200 Silicone or Equivalent (DPM 3202)	1 Pt	71984	Dow Corning Corporation 3901 South Saginaw Road Midland, Minnesota 48640
NAS602-4 Screw	6		
NAS1836-06-08 Insert	6		

B. The basis for the following material data is per spares.

None.

LWS
MS

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